



TWIST TIGHT TIES - INSTRUCTIONS

L&C Enterprises-USA
Fencing Products to Get the Job Done Fast

6652 N.75 Drive, Escanaba, MI 49829
(906) 786-1008 Toll Free: (866) 786-1009

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Twist Tight Ties are designed to grab one or more complete diamonds by inserting tie around a minimum of two pickets closest to the post. **See Diagram A.**

Once tie is positioned on the post the two ends are pressed together and slide into the holes on the Twist Tight Tool. **Note:** The Easy Twist Tool will only draw the wire snug, not as tight as the Twist Tight Tool.

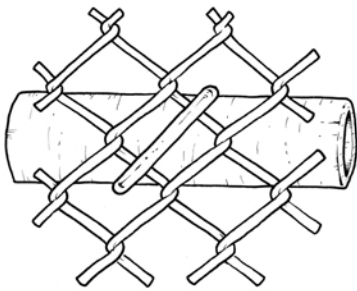
Drill is then slowly turned clockwise while pushing forward a little, so tie ends do not come out of chuck, until tie is locked into the insert. **Note:** A variable speed drill industrial strength is needed. You have to have control over the speed. Recommend 0-600 rpm.

Drill is then pulled slightly back away from the post, drawing the tie and fabric tightly together. The air pressure for air drills are adjusted so that the tie will be tightened properly without over tightening and thus breaking the tie.

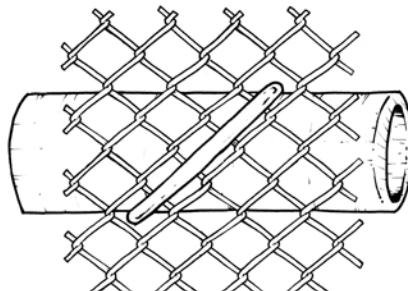
Tie is then removed from the drill by bending the tie at the end of the twist near the Twist Tight Tool, in the direction perpendicular to the angle at which the rail runs. **See diagram B.** Then give the drill a firm pull away from the tie.

The Bosch VSR 1034 or Milwaukee 350 rpm drill do not have a clutch and are only recommended for 6 gauge steel ties.

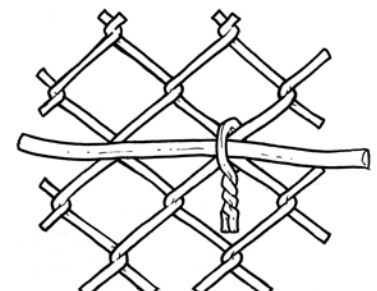
DIAGRAM A:



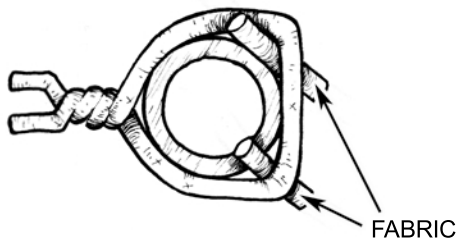
2" MESH



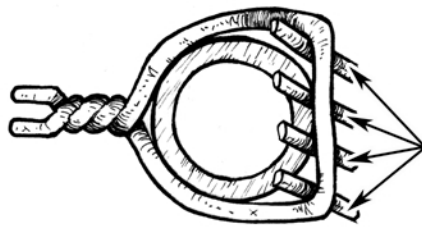
MINI MESH



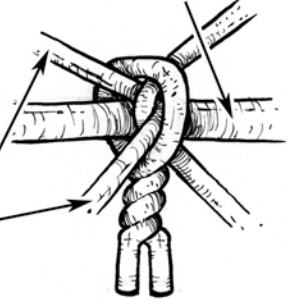
TENSION WIRE



FABRIC



FABRIC



NOTE: The Easy Twist Tool may break off one or both tails of the tie. It is an acceptable practice to allow a tie with or without a tail.

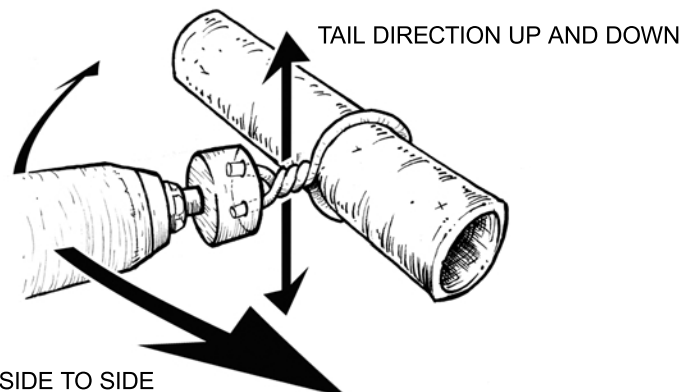
DIAGRAM B: (To get Twist Tight Tool off tie)

If tie tail is straight up and down, then bend side to side.

Note: If tail is in a different direction, then bend tie perpendicular to the tail direction.

Bend tie at end of twist near tool.

To get tool off tie, pull drill firmly.



BEND SIDE TO SIDE

TAIL DIRECTION UP AND DOWN



TWIST TIGHT TIES - 2 DIAMONDS

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This **Twist Tight Tie** is designed to grab two complete diamonds by inserting the tie around three pickets closest to a 4½ inch post. **See Diagram A.**

Once the tie is positioned on the post, the two ends are pressed together and inserted into the holes of the Twist Tight Tool.

Note: *The Easy Twist Tool will only draw the wire snug, not as tight as the Twist Tight Tool.*

The drill is then slowly turned clockwise while pushing forward a little, so the tie ends do not come out of the chuck, until tie is locked into the insert.

Note: *A variable speed drill industrial strength is needed. It is important to have control over the speed. Recommend 0-700 rpm.*

WARNING: Do not use this where children are present. Only recommended for heavy commercial/industrial applications with low pedestrian traffic.

CAUTION: Safety glasses **MUST** be worn while twisting ties.

The drill is then pulled slightly back away from the post, drawing the tie and fabric tightly together. The air pressure for air drills are adjusted so that the tie will be tightened properly without over tightening and thus breaking the tie.

The tie is then removed from the Twist Tight Tool by bending the tie at the end of the twist near the Tool, in the direction perpendicular to the angle at which the rail runs. **See diagram B.** Then give the drill a firm pull away from the tie.

Note: *The Bosch VSR 1034 or Milwaukee 350 rpm drill do not have a clutch and are only recommended for 6 gauge steel ties.*

DIAGRAM A:

NOTE: *The Easy Twist Tool may break off one or both tails of the tie.*

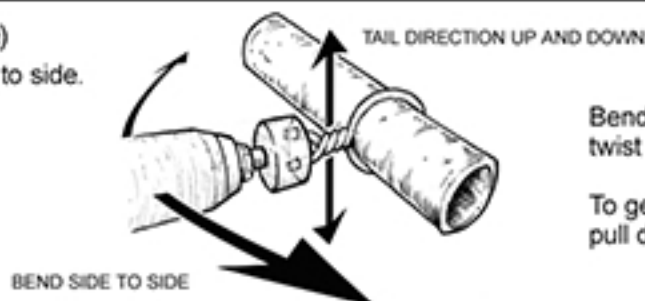
It is an acceptable practice to allow a tie with or without a tail.



DIAGRAM B: (To get Twist Tight Tool off tie)

If tie tail is straight up and down, then bend side to side.

Note: If tail is in a different direction, then bend tie perpendicular to the tail direction.



Bend tie at end of twist near tool.

To get tool off tie, pull drill firmly.