# **OPERATOR'S MANUAL**







6652 N.75 Drive, Escanaba, MI 49829 Phone (906) 786-1008



Before installation, review the picture above for the proper hydraulic hose connection. The looping of the hoses is very important when cage is lowered for loading.

### LIMITED WARRANTY

L & C Enterprises USA, Inc. warrants each new *Installink* unit for a period of one year to the original purchaser. This warranty covers workmanship and/or material used in the manufacture of *Installink*. The cost of parts (for one year) and labor (for one year) at an approved service center or the manufacturer's center will be covered. The one year period begins on date of delivery to purchaser.

At the option of the manufacturer any defective parts will be replaced, repaired, or exchanged with reworked parts upon examination at the factory to determine if the defect has occurred under normal use and service. The transportation charges on damages and losses incurred in connection with transportation of parts for inspection, for replacement, or repair under this warranty shall be borne by the purchaser.

L & C Enterprises USA, Inc. shall in no event assume any liability for damages and/or expenses due to improper operation of the *Installink* unit.

This warranty does not cover any loss in time or production or any expense caused by the unit's failure to function because of defective parts or workmanship.

No warranty is given to the amount of production that can be obtained from the *Installink* unit or the design of the unit to do a given job.

**L & C Enterprises USA, Inc.** reserves the right to make changes to all design specifications and components on future units without notice and without obligation to make changes to units previously sold.

This warranty is void if any modifications are made to the unit that will affect its operation, its capacity, and/or mounting specifications.

THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTIES EXPRESSED OR IMPLIED.

# TO THE OPERATOR

#### DO NOT USE THE INSTALLINK UNLESS YOU HAVE READ AND UNDERSTOOD THIS MANUAL AND HAVE THE NECESSARY TRAINING AND AUTHORIZATION TO OPERATE AND MAINTAIN YOUR MACHINE PROPERLY.

REMEMBER THAT YOU ARE THE KEY TO SAFETY. GOOD SAFETY PRACTICES PROTECT YOU AND THE PEOPLE AROUND YOU. MAKE THIS MANUAL A WORKING PART OF YOUR SAFETY PROGRAM.



You can help improve this manual. If you find any mistakes or if you know of a way to improve procedures, please let us know. Mail your letter to: Installink Manual, L&C Enterprises-USA, Inc., 6652 N.75 Drive, Escanaba, MI 49829

This operator's manual includes information available and current at the time of approval for printing. L&C Enterprises-USA reserves the right to improve its product without giving prior notice or incurring obligation.

#### TO THE OPERATOR

#### SAFETY SYMBOLS



SAFETY ALERT SYMBOL

MEANS: ATTENTION, BE ALERT, YOUR SAFETY IS INVOLVED.

This safety symbol is used for important safety messages. When you see this symbol, follow the safety message to avoid personal injury and/or property damage.

Understand signal words: **DANGER, WARNING**, and **CAUTION** are used with the SAFETY ALERT SYMBOL.



DANGER identifies the hazard or unsafe practice that <u>will</u> result in severe personal injury or death.



Warning identifies the hazard or unsafe practice that <u>could</u> result in severe personal injury or death.



CAUTION identifies the hazard or unsafe practices that could result in personal injury or property damage.



NOTICE identifies important installation, operation, or maintenance information.

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### **GENERAL SAFETY**

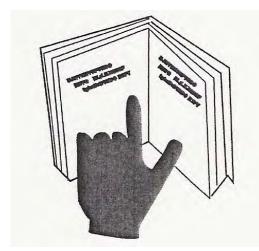
# **WARNING** Do not operate machine without reading and understanding Operator's Manual.



#### SAFETY ALERT SYMBOL

Read all safety messages.

Follow safety messages to avoid personal injury and/or property damage.

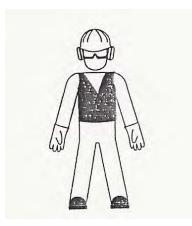


#### **OPERATOR PREPARATION**

The operator must be fully trained, qualified, and authorized to operate this machine.

Before operating this machine, the operator must know the location and purpose of the following: Controls Indicator Lights Instruments Safety and instruction decals (see Safety Decals in this manual Page ##)

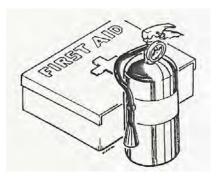
#### **Protective Clothing**



Wear OSHA-approved protective clothing when working on or near this machine, such as the following: Ear protection Gloves Goggles/Safety Glasses Hard hat Orange vest Steel-toed boots

Wear snug protective clothing that is belted where required.

Remove jewelry before working on or near this machine.



#### FIRE PREVENTION/FIRST AID

Install a first-aid kit in the operator's cab.

Properly maintain first-aid kit and fire extinguisher. Follow instructions provided with them.



#### UNAUTHORIZED WELDING

**A WARNING** UNAUTHORIZED WELDING CAN CAUSE STRUCTURAL FAILURE AND/OR SEVERE PERSONAL INJURY OR DEATH.

DO NOT weld on any structural member. Any unauthorized welding or repair will void the warranty.

**A CAUTION** Welding should not be performed on this unit when material temperature is below 50 ° F.

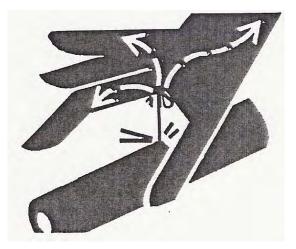


#### **A WARNING** FLUIDS ESCAPING UNDER PRESSURE CAN PENETRATE SKIN AND CAUSE SEVERE PERSONAL INJURY OR DEATH.

**DO NOT** use your hands to search for leaks. Escaping fluids can penetrate skin and enter your bloodstream. Before disconnecting lines, relieve all pressure.

**DO NOT** apply pressure to a damaged line, hose, or fitting.

If ANY fluid is injected into your skin, seek medical attention immediately. A serious infection or reaction can result without proper medical treatment.





#### **ELECTRIC LINES**

#### **A DANGER!** SERIOUS INJURY OR DEATH WILL RESULT FROM CONTACT WITH ELECTRIC LINES.

Never move any part of the machine or load closer to electric lines than 10 feet plus twice the line insulator length. A line insulator is what connects an electric line to an electric pole.

For example, if a line insulator is six in. long, you must stay at least 10 ft. plus twice the line insulator length ( $2 \times 6 = 12$  in. or 1 ft.) from the electric line, which means you must stay at least 11 feet from this electric line.

If the machine touches an electric line, stay in the machine. Carefully move machine or load away from the electric line, without pulling the line down.

**DO NOT** let anyone else touch the machine while it is touching the electric line. If you can not move the machine away from the electric line without pulling the line down, have someone contact the utility company to disconnect power from the line. If this is not possible, or if the machine begins to burn, jump away from the machine to the ground with both feet together, in one smooth jump. DO NOT touch the machine and the ground at the same time or else the electricity in the line will go through your body. Get away from the machine after you jump.

Notify the utility company immediately. DO NOT let anyone near the machine while it is touching the electric line.

#### **HOSES AND FITTING**

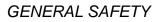
#### **A WARNING** MISMATCHED BRANDS OR TYPES OF HOSES AND FITTING CAN BLOW APART AND CAUSE SEVERE PERSONAL INJURY OR DEATH.

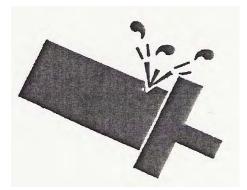
**DO NOT** interchange brands or type of hoses and fittings.

**DO NOT** install a fitting from one manufacturer on a hose from a different manufacturer.

**DO NOT** install crimp fittings on hoses meant for reusable fittings.







#### **PRESSURE SETTINGS**

**A WARNING** EXCESSIVE HYDRAULIC PRESSURE CAN CAUSE COMPONET OR STRUCTURAL FAILURE, WHICH MAY RESULT IN SEVERE PERSONAL INJURY OR DEATH.

**DO NOT** exceed factory adjusted pressure settings.



#### SEAT BELT

#### **A WARNING** A ROLLOVER OR SUDDEN STOP CAN CAUSE SEVERE PERSONAL INJURY OR DEATH.

Always wear seat belt, fastened snugly, when operating the machine to reduce the risk of personal injury resulting from a rollover or sudden stop.



#### **NO RIDERS ON MACHINE**

**A WARNING** MACHINE RIDERS CAN FALL FROM MACHINE OR BE INJURED BY MOVEMENT OF MACHINERY, CAUSING SEVRE PERSONAL INJURY OR DEATH.

**DO NOT** allow riders on machine that is operating or moving.

**EXCEPTION:** When optional crows-nest is used, a rider will be in the crows-nest during operations but only with proper safety chains are attached.

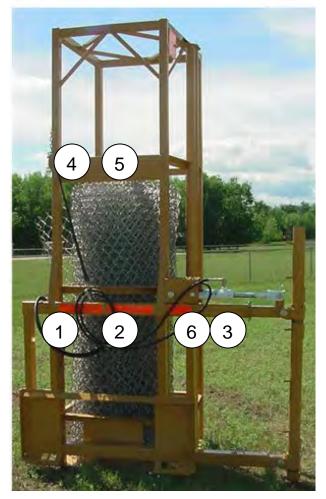
## SAFETY DECALS

The following safety decals are located in positions on the machine as continual reminders of <u>HAZARDS</u>. Serious injury or property damage can occur if safety instructions are not followed.

Keep all safety decals clean and readable. Use soft cloth, water, and soap to clean decals if they are too dirty to read. DO NOT clean safety decals with solvent. Solvent can damage them.

Replace safety decals immediately if they are damaged, missing, or hard to read. Contact L&C Enterprises-USA for replacement safety decals. L&C Enterprises-USA will provide replacement of safety decals if you give them the purchase's name and type of machine.

**NOTICE** If you replace a part that has a safety decal on it, apply a new safety decal to the replacement part. Before putting a new decal on the machine or part, be sure the surface where the decal will be mounted is clean and dry.



- Dispensing Warning & Welding Caution
  - Position Warning
- 3. Decal Notice

1.

2.

- 4. Operator's Manual Notice
- 5. Various Installink-JR. Warning
- 6. Serial Number



#### SAFETY DECALS



031405-4

USE EXTREME CAUTION WHEN DISPENSING FENCE ON ELEVATED WALLS. DO NOT TIP UNIT FORWARD WHEN IN A RAISED POSITION. INSTALLINK CAN BECOME UNSTABLE ESPECIALLY IN ADVERSE SOIL CONDITIONS RESULTING IN EQUIPMENT ROLLOVER.

CAUTION: WELDING SHOULD NOT BE PERFORMED ON THIS UNIT WHEN MATERIAL TEMPERURE IS BELOW 50°F. (See Owners Manual).

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### **COMPONENT TERMINOLOGY**

#### INSTALLINK



- Cage
  Hydraulic Cylinder
  Cylinder Bolt
  Stretching Arm
  Quick Attach System
- 6. Fence Roll
- 7. Hydraulic Hoses and Quick Disconnect
- 8. Crow's Nest

#### Operation

#### HOOKING UP TO SKID-STEER LOADER

a) Bring skidsteer into position and latch the quick attach system. (See Fig. A and B)

**A WARNING** Stop engine and relieve all pressure before connecting or disconnecting hydraulic lines.

- b) Connect the Installink hydraulic hose Quick Connect to the skidsteer's hydraulic valve. (See Fig. C)
- **WARNING** Check all connections before starting engine or pressurizing lines.

**WARNING** Escaping hydraulic fluid under pressure can penetrate the skin causing serious injury. DO NOT use your hand to check for leaks. Use a piece of cardboard or paper to search for leaks.

**WARNING** Before operating **Installink**, be sure to operate hydraulic cylinders thoroughly to rid lines of air.

**WARNING** Hook up unit in the horizontal position only, *Installink* is unstable due to weight distribution and can fall easily. Store *Installink* in horizontal position only.



FIG. A



FIG. B



FIG. C

- a) Maneuver unit to the roll of fabric. Allow enough room to open unit doors.
- b) Lower unit horizontal to the ground. (See Fig. A)

**A WARNING** Stand clear of unit when lowered or raised into or out of position.

- c) Open unit doors. (See Fig. B)
- d) Roll fabric into unit. (See Fig. C)

**A WARNING** Load rolls of fabric from ground only. Loading rolls into *Installink* from the bed of a truck or trailer can damage *Installink* or injure workers loading *Installink*.

- e) Close and secure unit doors.
- f) Raise unit back to vertical position.
- g) Feed fabric through dispensing slot on the side of the unit pulling approximately three (3) feet of fabric through. (See Fig. D)

#### NOTE: To maximize Installink

production, the rolls of chain link should be positioned in even intervals based on the length of the rolls being used. See Capacity Chart section in this manual. (See page 22-25)

**A WARNING** *Installink* is not designed to transport rolls of chain link fabric for long distances to and from the fence line. *Installink* may become unstable at higher speeds while fully loaded.



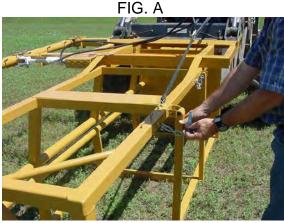


FIG. B





FIG. D

h) Maneuver to fence line. (See Fig. A)

**WARNING** Tracks are strongly recommended to offer stability on soft ground, side hills, and rough terrain. They maybe mandatory in sandy or wet soils when stretching fabric.

- Fasten fence fabric to intermediate post, end post, or lace into the existing fence.
- j) Before dispensing fabric be sure that the stretch pegs on the kick-out post are pointing away from fence so that they do not hook fabric. (See Fig. B)
- k) Lower unit to approximately three (3) inches from the ground or a height suitable to ground conditions.

**WARNING** Avoid loose fill, rocks, and holes when operating *Installink.* 

I) Unit should be adjusted parallel to fence line for best distribution results.

**WARNING** Use caution when operating on steep inclines.

 m) Drive at walking speed (3-4 mph) with rpm's low enough so you can still maintain verbal communication with the other person working the fabric.

**WARNING** DO NOT lift or carry persons on the *Installink* unit.

**WARNING** Do NOT walk in front of or between the skidsteer/tractor, the *Installink* unit, or the fence line while dispensing fabric.



FIG. A



FIG. B

#### **DISPENSING FABRIC**

**WARNING** One person should use nine (9) GA steel pig/hog rings or fasten the fabric to the top wire or rail, so that the fence does not fall over.

**WARNING** Sufficient space should be allowed when pig/hog ringing or using fence hangers, so that they are clear of the line post when fabric is stretched forward.

g) Use caution when coming to the end of each roll of fabric. The fabric may be doubled rolled at the end and must be unrolled or straighten to complete the roll.

**A WARNING** Avoid overhead wires and obstacles when *Installink* is in the raised position.

**NOTE:** When manually pulling fabric out of the *Installink* unit oil can be applied to the bottom of the cage to lessen friction.

**WARNING** Use caution when adjusting or repairing fabric in *Installink.* Always release any tension on fabric by backing up skidsteer/tractor before attempting to adjust fence in the unit.

- h) Adjust stretching arm at bottom with pull pin (See Fig. A) and cylinder pin (See Fig. B) in either outward or inward positions depending on skidsteer size.
- i) An extension arm can be added for eight (8) foot fabric. (See Fig. C)



FIG. A



FIG. B



FIG. C

- a) When it is time to stretch fabric rotate kick-out post so that the pegs can hook fabric. (See Fig. A)
- b) Slide tension bar down through fabric then hook onto pegs in a vertical line so that all diamonds belong in the same row. (See Fig. B)
- c) Stretch fabric by moving skidsteer forward slowly.
- d) While stretching fabric, jiggle, rack, dress or shake fabric, so that it does not snag on the ground.
- e) Tighten fabric to desired tension.

**NOTE:** A tape measure can be used to measure height of fence to control over stretching and shrinking fabric.

 Release tension on stretch pegs and unhook fabric, and pull out tension bar.

**A WARNING** DO NOT tip forward when in raised position. Such action could cause the machine to offset. (See Fig. C)









## **SPECIFICATIONS**

### Hydraulic Cylinder

Make	Price
Model	PMC-42008
Bore	2"
Stroke	8"
Load Capacity	3000 PSI
Weight	19 lbs
-	

	<u>8 Foot</u>	<u>10 Foot</u>
Installink-JR.		
Weight	600 lbs	780 lbs
Length	35"	35"
Width	34"	34"
Height	96"	120"

Shipping Size & Wt. Mounting

Universal Mounting Plate unless Optional Plate was Ordered.

#### **SPECIFICATIONS**

#### HYDRAULIC CONNECTION TORQUE SPECIFICATIONS SAE 37° FLARE CONNECTION



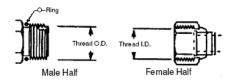
How connection works: How to tighten connection: Male HalfFemale HalfThis connection seals on two-mating 37° seats.Use a torque wrench to rotate and tighten nut. Turn nut to valueshown in table below.

		Tor	que
Dash size (or tube size)	Thread size	Inch-lbs	Newton-Meters
-3	3/8-24	95-105	11-12
-4	7/16-20	135-145	15-16
-5	1/2-20	170-190	19-21
-6	9/16-18	215-245	25-27
-8	<sup>3</sup> ⁄4-16	430-470	49-53
-10	7/8-14	680-750	77-84
-12	1-1/16-12	950-1050	108-118
-14	1-3/16-12	1000-1100	113-124
-16	1-5/16-12	1300-1360	147-153
-20	1-5/8-12	1520-1600	172-180
-24	1-7/8-12	1900-2000	215-225
-32	2-1/2-12	2940-3100	332-350

The above torque values are good for:

- Machined adapters and hose fittings
- Flared tubes (with sleeve and nut)
- Universal radius flared tubes.

#### HYDRAULIC CONNECTION TORQUE SPECIFICATIONS O-RING FACE SEAL CONNECTION



How connection works:

This connection seals with an O-Ring on the male against a flat surface.

How to tighten connection:

Use a torque wrench to rotate and tighten nut. Turn nut to value shown in table below.

		Tor	que
Dash size (or tube size)	Thread size	Inch-lbs	Newton-Meters
-4	9/16-18	120-144	14-16
-6	11/16-16	216-240	24-27
-8	13/16-16	384-420	43-47
-10	1-14	552-600	62-68
-12	1-3/16-12	780-840	88-95
-16	1-7/8-12	1104-1200	125-136
-20	1-11/16-12	1500-1680	170-190
-24	2-12	1800-1980	204-224

Make sure the O-Ring does not fall off of the male end before connection is made. Proper lubrication helps.

### **CAPACITY CHARTS**

**WARNING** Under no condition shall more than the specified weight of fabric be loaded in the specific unit. Please refer to the chart below for the weight restrictions. The maximum roll diameter that can be loaded into any cage is 30.0 inches.

Maximum Fabric Load Chart for	Skidsteers
Skidsteer SAE Operating Load	Fabric Weight

1000 lbs	300 lbs
1300 lbs	500 lbs
1700 lbs	750lbs
>1700 lbs	750 lbs

NOTE: See following page for various Skidsteers

**WARNING** Under no condition shall load exceed the safe operating capacity of the specified Skidsteer model. Please refer to the chart below for the load restrictions.

		SAE Operating	SAE Operating	Tipping
Model	Туре	Load	Ŵt.	Load
643	BOBCAT	1000	4140	2200
930	MUSTANG	1100	5080	2200
1835c	CASE	1200	4950	2400
575	JOHN DEER	1200	3340	2485
751	BOBCAT	1200	4710	2464
743	BOBCAT	1300	4720	2600
753	BOBCAT	1300	4797	2600
4625	GEHL	1350	5530	2700
940	MUSTANG	1350	5200	2700
4475	JOHN DEER	1360	4395	
763h	BOBCAT	1500	5368	3000
5575	JOHN DEER	1410	4500	
L553	NEW HOLLAND	1500	4686	3010
675	JOHN DEER	1650	4379	3300
6675	JOHN DEER	1670	5395	
L565	NEW HOLLAND	1685	5385	3370
960	MUSTANG	1700	6906	3400
7775	JOHN DEER	1705	5405	
L555	NEW HOLLAND	1700	4994	3410
843	BOBCAT	1700	6480	3420
853	BOBCAT	1700	6500	3400
1845c	CASE	1700	6085	3445
773	BOBCAT	1700	5476	3800
Lx665	NEW HOLLAND	1705	5405	3410
5635	GEHL	1800	6960	3600
863	BOBCAT	1900	7135	3800
6625	GEHL	2050	6670	4100
781	NEW HOLLAND	2050	5840	4149
783	NEW HOLLAND	2050	5840	4149
784	NEW HOLLAND	2050	5840	4149
873	BOBCAT	2300	6875	4600
L865	NEW HOLLAND	2352	7004	4704
8875	JOHN DEER	2352	7004	4704
940	BOBCAT	2400	8832	4800
953	BOBCAT	2400	8832	4800

### **SKIDSTEER OPERATING CAPACITIES (Ibs)**

**NOTE:** See Skidsteer Manual for SAE Operating Capacities not listed.

### **CAPACITY CHARTS**

#### **CHAINLINK ROLL SIZES/WEIGHTS**

INSTALLINK CAN HOLD A MAXIMUM OF 750 LBS

#### 9 Guage 2" Mesh - .678 LBS/Square Foot

Height (In)	1 ft. Lg	30 ft. Lg	50 ft. Lg	80 ft. Lg	100 ft. Lg	Max ft.
60	3	102	170	271	339	221
72	4	122	203	325	407	184
84	5	142	237	380	475	158
96	5	163	271	434	542	138
120	7	203	339	542	678	111
144	8	244	407	651	814	92
168	9	285	475	759	949	79
192	11	325	542	868	1085	69

#### 6 Guage 2" Mesh - 1.23 LBS/Square Foot

Height (In)	1 ft. Lg	30 ft. Lg	50 ft. Lg	80 ft. Lg	100 ft. Lg	Max ft.
60	6	185	308	492	615	122
72	7	221	369	590	738	102
84	9	258	431	689	861	87
96	10	295	492	787	984	76
120	12	369	615	984	1230	61
144	15	443	738	1181	1476	51
168	17	517	861	1378	1722	44
192	20	590	984	1574	1968	38

#### 10 Guage 2" Mesh - .566 LBS/Square Foot

Height (In)	1 ft. Lg	30 ft. Lg	50 ft. Lg	80 ft. Lg	100 ft. Lg	Max ft.
60	3	85	142	227	283	265
72	3	102	170	272	340	221
84	4	119	198	317	397	189
96	5	136	227	363	453	165
120	6	170	283	453	567	132
144	7	204	340	544	680	110
168	8	238	397	635	793	95
192	9	272	453	725	907	83

#### 11 Guage 3/8" Mesh – 2.35 LBS/Square Foot

Height (In)	1 ft. Lg	30 ft. Lg	50 ft. Lg	80 ft. Lg	100 ft. Lg	Max ft.
60	12	353	588	940	1175	64
72	14	423	705	1128	1410	53
84	16	494	823	1316	1645	46
96	19	564	940	1504	1880	40
120	24	705	1175	1880	2350	32
144	28	846	1410	2256	2820	27
168	33	987	1645	2632	3290	23
192	38	1128	1880	3008	3760	20

### **CAPACITY CHARTS**

#### **CHAINLINK ROLL SIZES/WEIGHTS**

INSTALLINK CAN HOLD A MAXIMUM OF 750 LBS

#### 6 Guage 1" Mesh - 1.55 LBS/Square Foot

Height (In)	1 ft. Lg	30 ft. Lg	50 ft. Lg	80 ft. Lg	100 ft. Lg	Max ft.
60	8	233	388	620	775	97
72	9	279	465	744	930	81
84	11	326	543	868	1085	69
96	12	379	620	992	1240	60
120	16	465	775	1240	1550	48
144	19	558	930	1488	1860	40
168	22	651	1085	1736	2170	35
192	25	744	1240	1984	2480	30

#### 11 Guage 3/4" Mesh – .52 LBS/Square Foot

Height (In)	1 ft. Lg	30 ft. Lg	50 ft. Lg	80 ft. Lg	100 ft. Lg	Max ft.
120	5	156	260	416	520	144
144	6	187	312	499	624	120
168	7	218	364	582	728	103
192	8	250	416	666	832	90

Notes:

### MATERIAL SAFETY DATA SHEETS (MSDS)

The Federal Occupational, Safety, and Health Administration (OSHA) Standard 29 CFR 1910.1200, and in some cases state and local right-to-know laws, may require that specific material safety data sheets (MSDS) be available to employees before operating this equipment. This may include information on substances contained in this equipment such as hydraulic fluid or grease.

L&C Enterprises-USA, Inc. will provide, at no cost, MSDS which apply to its Installink product line.

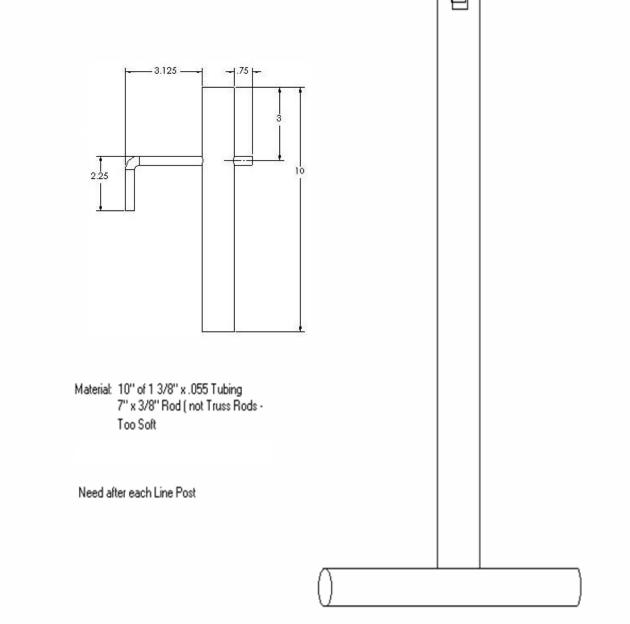
To ensure a prompt response to your MSDS request, include your return address (including zip or postal code) and the type of machine.

Note: Reference your Skidsteer manual for MSDS

### <u>Installink</u>

- 1. THE USE OF ALUMINIZED, VINYL-COATED OR PRE-GALVANIZED FABRIC WILL PRODUCE THE HIGHEST PRODUCTION RATES.
- 2. REQUEST THAT THE FABRIC BE ROLLED TIGHTLY FROM THE START OF EACH ROLL; **NOT** FOLDED OVER THEN ROLLED UP.
- 3. CARE SHOULD BE TAKEN SO THAT ROLLS DON'T CONE OUT OR GET DAMAGED DURING SHIPPING & HANDLING. DAMAGED WIRE **MUST BE** TAKEN OFF THE ROLL BEFORE LOADING INTO MACHINE.
- 4. REQUEST THAT A LACE WIRE BE INSERTED IN EACH ROLL SO FABRIC CAN BE LACED TOGETHER EASILY. THE LACE WIRE SHOULD BE PLACED AT THE **END** OF EACH ROLL AS THE MANUFACTURER ROLLS THE FABRIC. YOU WANT THE LACE WIRE RIGHT THERE WHEN YOU OPEN UP THE ROLL.
- 5. REQUEST THAT KNUCKLED FABRIC BE BENT TIGHTLY (CLOSED) TO KEEP THE KNUCKLES FROM HOOKING EACH OTHER.
- 6. ORDER LARGER ROLLS OF FABRIC TO TAKE ADVANTAGE OF THE WEIGHT CAPACITY AND TO GET THE MOST OUT OF PRODUCTION. MAXINUM INSTALLINK CAPACITY IS 750 LBS. (SEE PAGE 25)
- 7. THE USE OF HANGERS WILL HELP WITH INSTALLING FENCE WITH TOP RAIL. USE 1 HANGER EVERY 10 FEET OR AFTER EACH LINE POST TO HOLD FABRIC UP ON TOP RAIL WHILE STRETCHING. THE TIEING CREW WILL REMOVE THE HANGERS AS THE FABRIC IS TIED TO THE TOP RAIL. **NOTE:** HANGERS ARE NOT USED ON FENCE WITH NO TOP RAIL. FENCE WITHOUT TOP RAIL IS ATTACHED TO THE TENSION WIRE WITH STEEL HOG RINGS AS THE FABRIC IS DISPENSED.
- 8. THE FRAMING CREW SHOULD HAVE ALL TENSION BANDS ON POST WITH NUTS AND BOLTS IN APPROXIMATE CORRECT POSITION.
- 9. LEAVE THE CORRECT NUMBER OF TENSION BARS AT EVERY TERMINATION POST.
- 10. TRACKS ON THE SKIDSTER CAN KEEP A JOB GOING WHEN RAIN, SNOW, OR LOOSE SOILS PREVENT THE SKIDSTER FROM STRETCHING THE FABRIC TIGHT. THEY ALSO HELP WITH COUNTER BALANCE. THESE ARE STRONGLY RECOMMENDED FOR HIGHER FENCES.

# HANGERS



Extention for 8' Fence is made from 1 5/8'' Tubing. A notch will have to be cut to hold the hanger from turning. See above. You can put a tee handle on the bottom